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(71)Applicant : NIPPON DENKI IDO TSUSHIN KK

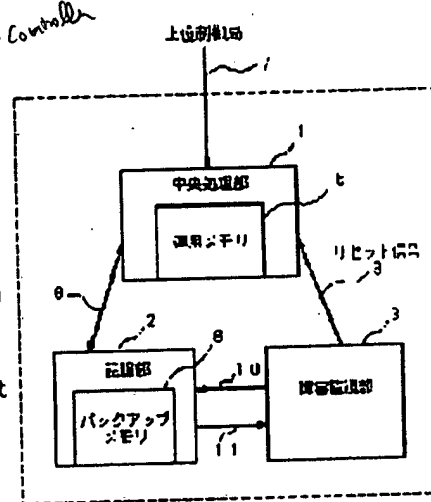
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(72)Inventor : TAKEO KAZUNORI

(54) AUTONOMOUS PROGRAM FAULT RESTORING SYSTEM

(57)Abstract:

1 PROBLEM TO BE SOLVED: To provide an autonomous
 2 program fault restoring system whereby a down-loaded
 3 program is automatically executed and restarting is
 4 autonomously executed even when a fault occurs due to the
 5 program. (key up)
 6 SOLUTION: A central processing part down-loads an
 7 operation program 7 from a high-order control station so as
 8 to store it in an operation memory 5 and executes the stored
 9 operation program 7. A fault monitoring part 3 monitors the
 10 central processing part 1 and transfers the operation program
 11 8 which is preserved in a back-up memory 6 to the operation
 12 memory 5 of the central processing part 1 as against a
 13 storage part 2 when abnormality is detected. The storage part
 14 2 preserves reads out the operation program from the
 15 operation memory 5 so as to preserve it in the back-up
 16 memory 6.



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